



Thank you for choosing RUIDE theodolite **Dis-teo 23**.  
Please read the user manual carefully before use.

## 1. PRECAUTIONS

- a. Do not collimate the objective lens directly to the sunlight without a filter.
- b. Do not store the instrument in extremely high or low temperature, to avoid the sudden or great change of temperature.
- c. When the instrument is not in use, store it in the case and avoid shock, dust and humidity.
- d. If there is great difference between the temperature in work site and that in store place, you should leave the instrument in the case till it adapts to the temperature of environment.
- e. If the instrument has not been used for a long time, you should remove the battery for separate storage. The battery should be charged once a month.
- f. When transporting the instrument should be

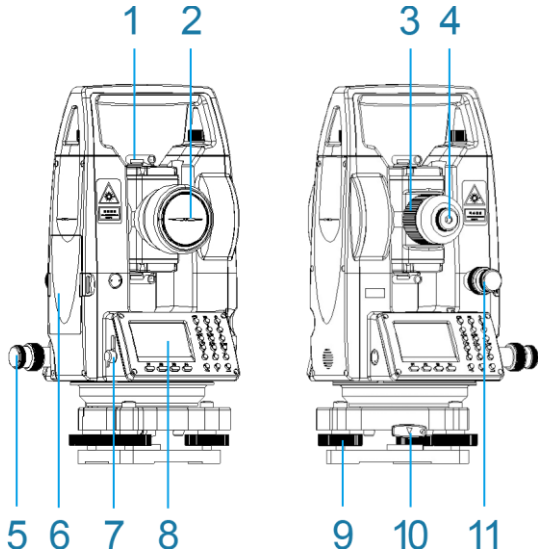
placed in its carrying case, it is recommended that cushioned material should be used around the case for support.

- g. For better accuracy, the instrument should be set up on a wooden tripod rather than an aluminum tripod.
- h. Clean exposed optical parts with degreased cotton or less tissue only!
- i. Clean the instrument surface with a woolen cloth after use. If it gets wet, dry it immediately.
- j. Before opening, inspect the power, functions and indications of the instrument as well as its initial setting and correction parameters.
- k. Unless the user is a maintenance specialist, do not attempt to disassemble the instrument by yourself even if you find the instrument abnormal.
- l. Do not aim the laser beam to eyes.
- m. Keep the screen clean. Do not scratch the screen with sharp objects.

# MENU

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## 2. PART NAMES



1. Collimator

2. Objective Lens

3. Focusing Screw

4. Telescope Eyepiece

5. Horizontal Tangent Screw

6. Battery

7. RS232 Interface

8. Screw and Keyboard

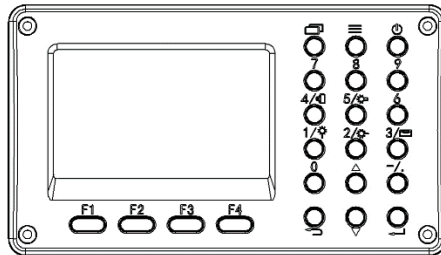
9. Tribrach

10. Tribrach Lock

11. Vertical Tangent Screw

### 3. OPERATION

#### 3.1 Keys



Keys	Function
	Shift among 3 main functions
	Menu
	Power
1	Number 1 Shortcut to open laser plummet
2	Number 2 Shortcut to open laser pointer
3	Number 3 Shortcut to open compensation on Axis X (N)
4	Number 4 Shortcut to open setting of distance measurement
5	Number 4 Shortcut to open setting of backlight and sound
6-9,0	Number 6, 7, 8, 9, 0
	ESC
	Enter
	Move up and down Turn page
-/.	Input – or .

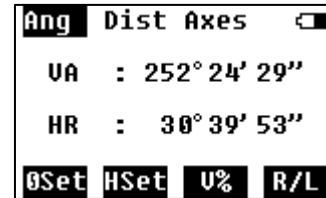
### 3.2 Abbreviation

VA	vertical angle
HA	horizontal angle
V%	shift degree and slope
HL/HR	horizontal left/right angle
VD	vertical distance
HD	horizontal distance
SD	slope distance
hPa	unit of air pressure: hectopascal
mmHg	unit of air pressure: millimeter of mercury
inHg	unit of air pressure: inch of mercury
m	unit of distance: meter
ft	unit of distance: feet
gon	unit of angle
mil	unit of angle
°C	unit of temperature: degree Celsius
°F	unit of temperature: degree Fahrenheit

### 4. ANGLE MEASUREMENT

The function of angle measurement covers measuring and displaying vertical and horizontal angles (VA and HL/HR), 0 set, horizontal set (HSet), switching to slope (V%), switching Face Right and Face Left (R/L), etc.

#### 4.1 Angle

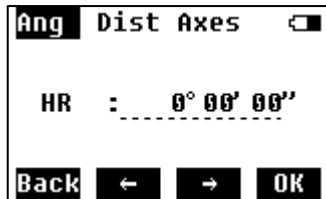


<b>0Set:</b>	Set the current angle to 0°.
<b>HSet:</b>	Input an angle to set as the current horizontal angle.
<b>V%:</b>	Shift degree and slope.
<b>R/L:</b>	Shift Face Left and Face Right.

#### 4.2 HSet

Press **HSet** to go the screen of setting horizontal angel.

Input a value of the angle to set as the current horizontal angle. And press **OK** to confirm.



#### 5. DISTANCE MEASUREMENT

The function of distance measurement covers measuring and displaying vertical distance (VD), horizontal distance (HD), slope distance (SD), stake out (S.O.), and setting of measuring mode (Mode), etc.

##### 5.1 Distance

Aim at the center of the target prism through the optical eyepiece by adjusting the focus, and press **Meas** to start the distance measurement.



<b>Meas:</b>	Start to measure the distance.
<b>S.O.:</b>	Start to stake out the distance.
<b>Mode:</b>	Setting of the measuring mode

## 5.2 Stake Out (S.O.)

Input a distance to stake out. It could be a vertical distance, horizontal distance or slope distance, by pressing **Shft** to shift.

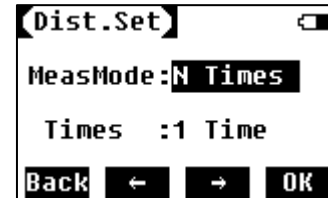


<b>Shft:</b>	shift the distance type to stake out
<b>←:</b>	delete
<b>→:</b>	move right
<b>S.O.:</b>	Save the input value and continue to stake out.

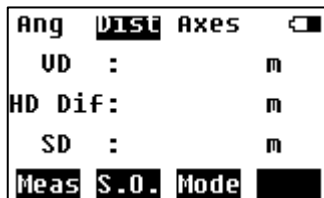
<b>VD:</b>	The distance difference between the current horizontal distance and the horizontal distance about to stake out.
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## 5.3 Mode

This setting is to change the mode of measurement.



## Display of Stake Out Result

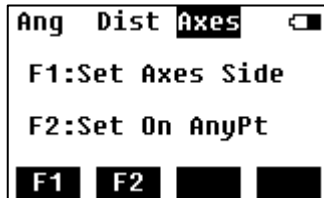




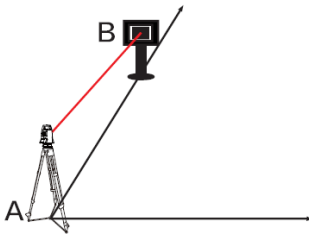
## 6. AXES STAKE-OUT

This session is to introduce the stake-out of the point by entering the offset to a baseline. There're 2 options to define the baseline. One is to define by station point and a known bearing angle ( $0^{\circ}00'00''$ ), one is to define by two new points.

Press **F1** or **F2** to select.

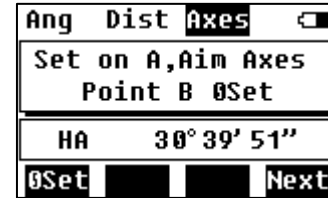


### 6.1 Stake Out of One Side on the Axes

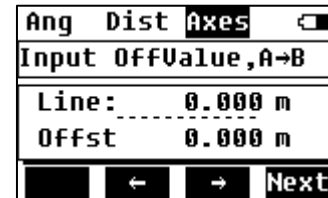


Step 1: Set the theodolite at Point A.

Step 2: Aim at the prism which is set at Point B and press **0SET** to set it to  $0^{\circ}$ .



Step 3: Input the distance value of the line along Point A to B, and the offset value.



Line	Offset value along the axes of Point A to B.
Offst	Offset value perpendicular to the axis.

Step 4: Press F1 to measure. Indicate the poleman to move the prism according to the indications on the screen, until all the values on the screen are 0.

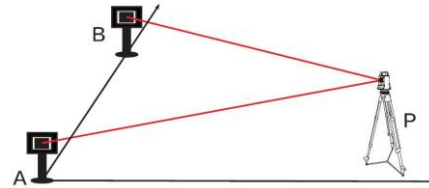
```

Ang Dist Axes
Meas Close to 0
H Diff: -0° 00' 01"
+↑ /-↓ :
+L /-R :
Dist SwPt
    
```

H Diff	the angle difference between the HA of Point A to staking out point and the HA of current target
+↑/-↓	offset of perpendicular to the axis
+L/-R	offset along the axis
SwPt	Return to input offset to start a new point.

## 6.2 Stake Out of Any Point

This is the stake out provided that the theodolite is set at any point outside the axis.



Select **F2**.

```

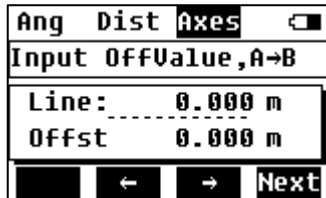
Ang Dist Axes
F1:Set Axes Side
F2:Set On AnyPt
F1 F2
    
```

Step 1: Measure the distance to Point A and B, then press **F4** to next step.

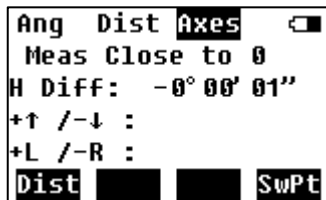
```

Ang Dist Axes
Meas Side A:Undone
Meas Side B:Undone
MeaA MeaB Next
    
```

Step 2: Input the line and offset values, press **F4** to next step.

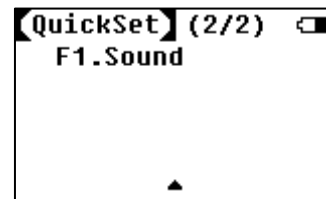
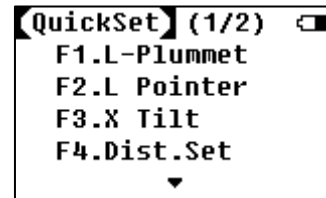
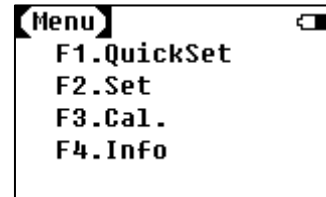


Step 3: Press **F1** to measure. Indicate the poleman to move the prism according to the indications on the screen, until all the values on the screen are 0.



## 7. QUICK SETTING

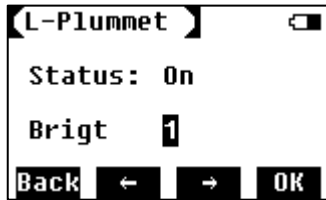
There're 5 settings in QuickSet: laser plummet, laser pointer, compensation on X axes, distance setting, backlight and sound.



### 7.1 Laser Plummet

It is to open the laser plummet fast. You can also

set the brightness grade.

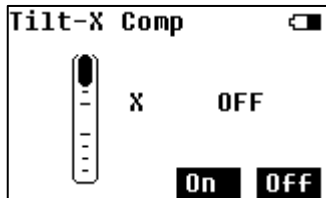


### 7.2 Laser Pointer

Press F2 to turn on laser pointer.

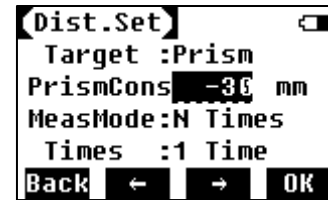
### 7.3 Compensation on X

To turn on and off the compensation on X axis, and check the tilt value.



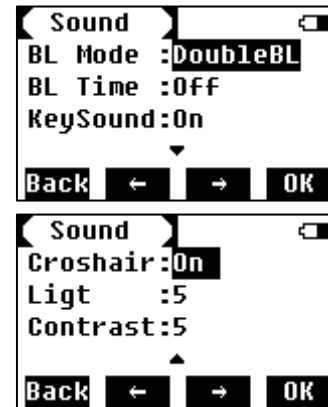
### 7.4 Distance Setting

To set various settings of distance measurement.



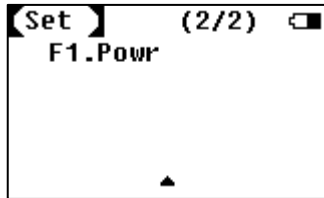
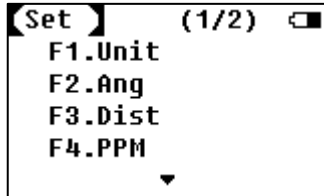
### 7.5 Backlight and Sound

To set the screen backlight, beep of pressing key, crosshair backlight.



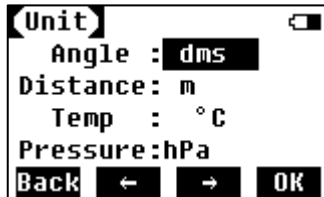
## 8. SETTING

It covers 5 settings: unit, angle, distance, PPM, and power.



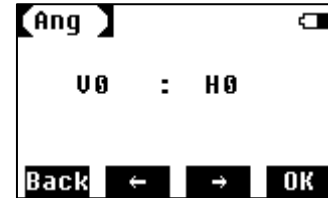
### 8.1 Unit

To set the units of angle, distance, temperature and air pressure.



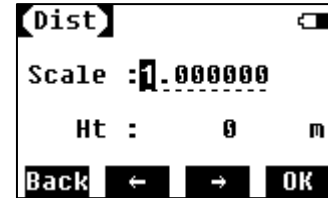
### 8.2 Angle

To set the display of vertical angle.



### 8.3 Distance

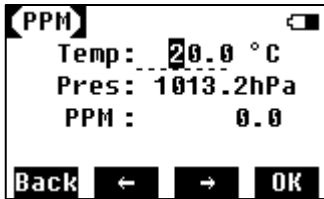
To set various parameters of distance.



Scale	Scale factor
Ht	Elevation of the station point

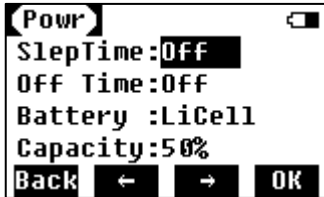
### 8.4 PPM

To set parameters related to temperature and air pressure.



### 8.5 Power

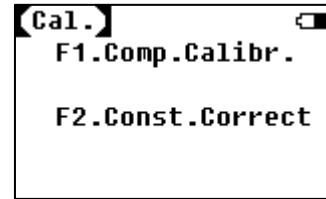
To set parameters related to power.



SlepTime	Time to enter to sleep mode if no operation.
Off Time	Time to power off if no operation.

## 9. CALIBRATION

This program is to calibrate the errors and correct additive constant.



### 9.1 Calibrate i Angle

i angle is also referred to the vertical index difference.

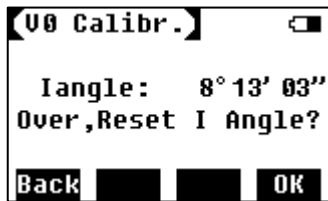
Step 1: On Face Left, collimate the crosshair center in a collimator, and adjust the focus until it is clear. Press **OK** to proceed to next step.



Step 2: Turn the theodolite to Face Right, and collimate the crosshair center in the collimator until it is clear. Press **OK** to proceed to next step.



Step 3: The index difference will be shown. Press **OK** to confirm to calibrate. Caution: If the difference is too big, it will suggest resetting the i angle. Press **OK** to continue, or **Back** to return to calibrate again.



Tips: Repeat the calibration of i angle according to 3 steps above if necessary.

## 9.2 Correction of Additive Constant

**Caution: Do not change the constant if unnecessary.**

The additive constant is relatively stable. We suggest inspecting it once or twice a year. You can follow the following steps to do a quick inspection and correction.

### Inspection

Step 1: Set the instrument on a flat ground, mark it as Point A. Along the vertical crosshair, mark Point B and C with a space of 50m on the same line. Set reflectors on Point B and C precisely.

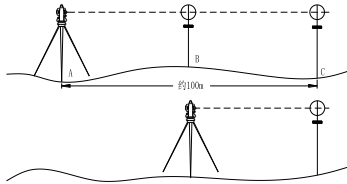
Step 2: Set the temperature and air pressure in the system, and measure the horizontal distances of AB and AC accurately.

Step 3: Set the theodolite on Point B and level it precisely. Measure the horizontal distance of BC accurately.

Step 4: Now we can get the additive constant by the following formula.

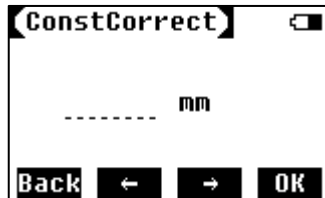
$$K=AC-(AB+BC)$$

K should be close to 0. If  $|k| > 5\text{mm}$ , the theodolite should be delivered to professional workshop which has standard alignment to calibrate.



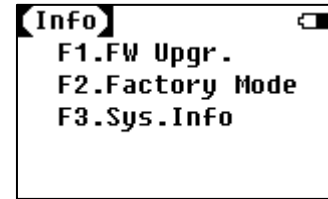
### Correction

According to the formula, input the K value in the following screen.



## 10. INFORMATION

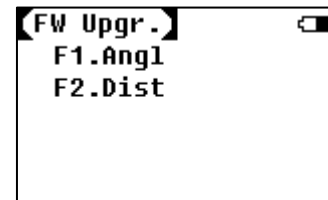
Here you can upgrade firmware and check the system information.



### 10.1 Firmware Upgrade

Firmware upgrade includes the upgrade of angle system and distance system.

It is required to connect the theodolite with computer via RS232 serial interface.





### Angle Upgrade



### Distance Upgrade



### System Upgrade

Hold key 1, and press power to enter to system upgrade. Follow the operation on PC upgrading software.

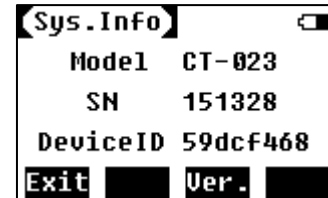
### 10.2 Factory Mode

To reset to default setting. Input the password to proceed.



### 10.3 System Information

You can check the model, serial number, product number, system version, distance version and angle version on it.



## 11. SPECIFICATION

<b>TELESCOPE</b>	
Image	Erect
Magnification	26.5X
Aperture (telescope)	40mm
Aperture (distance)	45mm
Resolution	3"
Field of View	1°30"
Min. Focusing	1.5m
Length	155mm
<b>LASER</b>	
Wave Length	635±20nm
Class	II
Diameter of Laser Dot	≤5mm/100m
Accuracy	≤10"
<b>ANGLE</b>	
Type	Absolute Encoding
Diameter of Disk	79mm
Detecting Method	Horizontal: dual; Vertical: dual
<b>DISTANCE</b>	
Reflecting Target	Single Prism

Range	300m
Accuracy	+(3mm+2ppm*D)
Time	Continuous: 0.35s; Fine: 1.5s
Atmospheric Correction	Manual input, auto correct.
Prism Constant Corr.	Manual input, auto correct.
<b>LEVEL</b>	
Plate Vial	30"/2mm
Circular Vial	8/2mm
<b>COMPENSATOR</b>	
Type	Single Axis
Range	±3'
Resolution	3"
<b>LASER PLUMMET</b>	
Type	Class II visible red laser
Wave of Length	635±20nm
Accuracy	1.5mm (when HT 1.5m)
Diameter	2.5mm (when HT 1.5m)
<b>DISPLAY</b>	
Type	160*96 Dot Matrix
Size	2.7 inch
<b>POWER</b>	

Type	Li-on
Voltage	7.4V
Working Time	8h
<b>ENVIRONMENT</b>	
Working Temperature	-20°C - +50°C
<b>SIZE &amp; WEIGHT</b>	
Size	165 X 160 340 mm
Weight	4.7kg

## 12. ERROR CODE

Category	Message
Angle Problem	UpperV ERR
	LowerV ERR
	HL ERR
	HR ERR
	V CCD Error
	H CCD Error
	V Rotate ERR
	H Rotate ERR
Distance Problem	ERR32
	ERR33
	ERR35
	ERR38
	ERR41

Restart the theodolite. If it is not solved, return to your local dealer for further inspection.